Building on our lifelong commitment to sculpt and design fashionable, contemporary mastectomy lingerie for women who have experienced breast cancer, Amoena’s Fall 2019 collection takes inspiration from the artful design and masterful engineering of architecture.

With its rich cultural history and profound impact on modern living, architecture is more than just lines on a piece of paper. The intricate steel structure of the Eiffel Tower, the ornamental designs of the Renaissance masters, and the impressive skylines of modern cities all capture the heart of humanity and enhance the beauty in our lives.

The collection is built on the foundation of confidence; infused with earthy, natural colours and intriguing fabric textures; adorned with striking patterns and designs focused on even the smallest of details; all coming together through the effortless geometry of well-crafted construction.

We invite you to cut the red ribbon, as it were, and enjoy this thoughtfully curated collection of lingerie that boasts performance features for every aspect of women’s lives.
Collection Overview

FALL 2019 COLLECTION

Maya, one of three new series and three colour additions to Amoena’s Everyday Collection, takes the architecture and science of comfortable lingerie to new heights. The series, consisting of a soft bra, a padded soft bra and a wire bra, is soft against the skin and fashionably elegant. Cornflower blue meets rose and cool grey, while the mini Eiffel Tower adorning each piece pays homage to one of the greatest architectural accomplishments of the Industrial Revolution. Furthermore, Maya is offered at a highly attractive price.

One of two new series in Amoena’s Seduction Collection, Florence is a towering statement of glitter, glamour, and femininity. Shiny metallic lace, soft and elegant polyamide, and stylishly ornate lace make this the perfect choice for a night out, or for special occasions such as Christmas or New Year’s Eve when only the best is good enough.

With its Maya-inspired design, Manda is as bold and fashionable as it is comfortable and versatile. The series, one of two new additions to Amoena’s Cruise Collection, offers a regular or high neckline one-piece. The two-piece models (either tankini or bikini) offer an even lighter look with elegant details, like the beautiful straps on the top and the adjustable ribbons on the panties.

These popular and fashionable series offer the best in athletic apparel and high performance. The unique mix of coral mélange and grey in the Fantasy series give the impression of simultaneously wearing a bra and a top. Along with the Seamless Melangé series of sports bras and tights, which bring a new technology to Amoena’s Active collection, Amoena’s sports products offer, the perfect support for medium-intensity sports activities.
MAYA Soft Bra

44548 cornflower blue / rose
EU: 75-95 A, B, C, D
US: 34-42 A, B, C, D
FR: 90-110 A, B, C, D

MAYA Padded Soft Bra

44549 cornflower blue / rose
EU: 75-95 AA, A, B, C, D
US: 34-42 AA, A, B, C, D
FR: 90-110 AA, A, B, C, D

MAYA Wire Bra

44550 cornflower blue / rose
EU: 75-95 B, C, D, E
US: 34-42 B, C, D, DD
FR: 90-110 B, C, D, E

MAYA Panty

44551 cornflower blue / rose
EU: 36-46
US: 6-16
FR: 38-48
AU: 8-18

74% Polyamide, 26% Elastane

75% Polyamide, 25% Elastane

72% Polyamide, 23% Elastane, 5% Cotton
**MAYA**

**Wire Bra**

- 44546 grey / rose
- EU: 75-95 B, C, D, E
- US: 34-42 B, C, D, DD
- FR: 90-110 B, C, D, E
- 74% Polyamide, 26% Elastane

**Padded Soft Bra**

- 44547 grey / rose
- EU: 36-46
- US: 6-16
- FR: 38-48
- UK: 8-18
- AU: 8-18
- 72% Polyamide, 23% Elastane, 5% Cotton

**Soft Bra**

- 44544 grey / rose
- EU: 75-95 A, B, C, D
- US: 34-42 A, B, C, D
- FR: 90-110 A, B, C, D
- 74% Polyamide, 26% Elastane

**Panty**

- 44545 grey / rose
- EU: 75-95 AA, A, B, C, D
- US: 34-42 AA, A, B, C, D
- FR: 90-110 AA, A, B, C, D
- 75% Polyamide, 25% Elastane
FLORENCE

Soft Bra

- 44565 grey / copper
  - EU: 75-95 A, B, C, D
  - US: 34-42 A, B, C, D
  - FR: 90-110 A, B, C, D
  - UK: 34-42 A, B, C, D
  - AU: 12-20 A, B, C, D
  - 84% Polyamide, 14% Elastane, 2% Metallic yarn

Padded Soft Bra

- 44566 grey / copper
  - EU: 75-95 AA, A, B, C, D
  - US: 34-42 AA, A, B, C, D
  - FR: 90-110 AA, A, B, C, D
  - UK: 34-42 AA, A, B, C, D
  - AU: 12-20 AA, A, B, C, D
  - 69% Polyamide, 19% Polyester, 11% Elastane, 1% Metallic yarn

Wire Bra

- 44567 grey / copper
  - EU: 75-95 B, C, D, E
  - US: 34-42 B, C, D, DD
  - FR: 90-110 B, C, D, E
  - 84% Polyamide, 14% Elastane, 2% Metallic yarn

Panty

- 44568 grey / copper
  - EU: 36-46
  - US: 6-16
  - UK: 8-18
  - AU: 8-18
  - 76% Polyamide, 13% Elastane, 9% Cotton, 2% Metallic Yarn
MANDA

Medium Height Panty

44593 burgundy / multi
EU: 36-48 B; 38-48 C, D
US: 6-18 B; 8-18 C, D
FR: 38-50 B; 40-50 C, D
UK: 32-44 B; 34-44 C, D
AU: 8-20 B; 10-20 C, D
78% Polyamide,
22% Lycra® XTRA LIFE™

44595 burgundy / multi
EU: 36-48
US: 6-18
FR: 38-50
UK: 8-20
78% Polyamide,
22% Lycra® XTRA LIFE™

MANDA

Tankini

44594 burgundy / multi
EU: 36-46 A; 38-46 B, C
US: 6-16 A; 8-16 B, C
FR: 38-48 A; 40-48 B, C
UK: 32-42 A; 34-42 B, C
AU: 8-18 A; 10-18 B, C
78% Polyamide,
22% Lycra® XTRA LIFE™

MANDA

TP Top

UK: 32-42 A; 34-42 B, C
AU: 8-18 A; 10-18 B, C
78% Polyamide,
22% Lycra® XTRA LIFE™
FANTASY & SEAMLESS

**FANTASY**

**Sports Bra**
- 44580 coral melangé / grey
- S, M, L, XL
- 88% Polyester, 12% Elastane

**Sports Top**
- 44579 coral melangé / grey
- S, M, L, XL
- 88% Polyester, 12% Elastane

**SEAMLESS MELANGÉ**

**Sports Bra**
- 44581 grey melangé
- S, M, L, XL
- 57% Polyamide, 33% Polyester, 10% Elastane

**Sports Tights**
- 44582 grey melangé
- S, M, L, XL
- 53% Polyamide, 37% Polyester, 10% Elastane
Amoena GmbH has delivered breakthrough solutions in breast care since the company was founded in 1975. Headquartered in Raubling, Germany, and present in over 80 countries, Amoena ranks as the world leader in lingerie, active wear, and tops for women who have undergone breast surgery.

Amoena was the first company to introduce a silicone breast prosthesis. The company’s ongoing commitment to innovation has resulted in four decades of patented materials, products, and manufacturing methods, in close collaboration with a global innovation network comprised of universities and scientists, as well as in-house researchers and development teams. Each item in the extensive Amoena product portfolio is the result of a meticulous design and manufacturing process that marries cutting-edge technology, fashionable and feminine designs, and a careful selection of high-quality materials to create the ultimate garments for comfort and everyday confidence.

The company’s legacy is built on an honest and unwavering desire to support women who have undergone breast cancer surgery. Amoena is their partner for life, tirelessly working to add style, colour, and elegance to their wardrobe, and empowering women to live their best possible lives, regardless of age, type of surgery, or lifestyle.

For interviews, product images, and further information, please contact your local Amoena representative.

About Breast Cancer
- Breast cancer is the most common type of cancer among women worldwide*
- The World Health Organisation estimates that roughly 2.1 million new cases of invasive breast cancer were diagnosed in 2018.*
- Approximately 1 in 8 invasive breast cancers are found in women younger than 45 years old, while 2 out of 3 invasive breast cancers are found in women aged 55 and older.**
- Among women with late-stage breast cancer, over 70% undergo breast surgery.**
- There are more than 2.8 million breast cancer survivors in the United States.**

Guide

SPECIAL FEATURES OF AMOENA TEXTILES

Everyday, Seduction, Active and Leisure

- Bilateral Pockets
- Soft Bra
- Wire Bra
- Moulded Cups
- Moulded Foam Cups
- Cut & Sewn Cups
- Cut & Sewn Foam Cups
- Side Bones
- Comfort Straps
- Shelf Bra with Foam Cups
- Shelf Bra without Foam Cups

Pocket Pattern / Pocket Fabric

1. Moulded
2. Cut & Sewn
3. Tulle
4. Microfibre
5. Cotton
6. COOLMAX® Polyester
7. Other

Support

- Medium
- Light

Swimwear

- Super Soft Cups
- Anti-transparent Lining in Front & Back

SPECIAL MATERIALS

MicroModal® Edelweiss is a registered trademark of LENZING
- Natural fiber
- Soft and smooth touch
- Luxurious feeling
- Durable fabric

LYCRA® XTRA LIFE™ is a registered trademark of INVISTA
- The Spandex that makes the difference
- Long lasting fit and shape retention
- High wearer comfort
- Excellent stretch and recovery properties

VITA is a fabric of CARVICO
- 100% recycled polyamide
- Excellent UV protection
- Ultrachlorine resistant
- LYCRA® XTRA LIFE™
- Excellent coverage
- Two–way stretch
- Shape retention
- Ultra flat and soft
- Sun cream and oil resistant
- Made in Italy

Mastectomy bras and swimwear are designed for use with a breast prosthesis after breast surgery. Mastectomy bras and swimwear are therefore an essential accessory for women who wear breast prostheses and the garments hold the CE mark.